



# Parts Manual

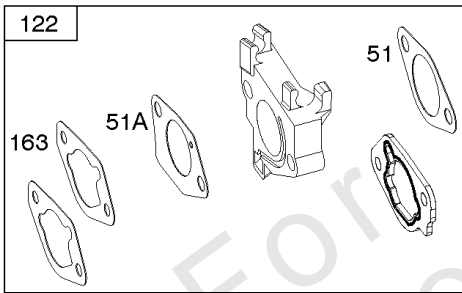
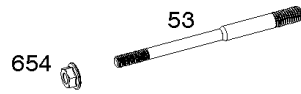
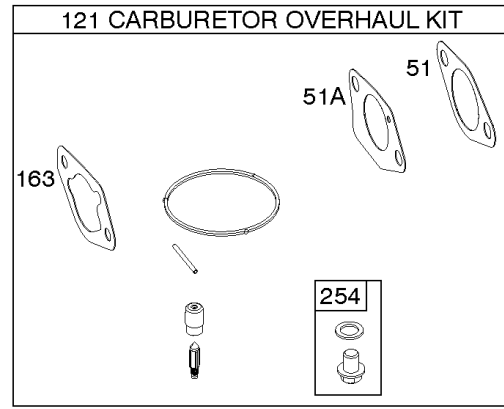
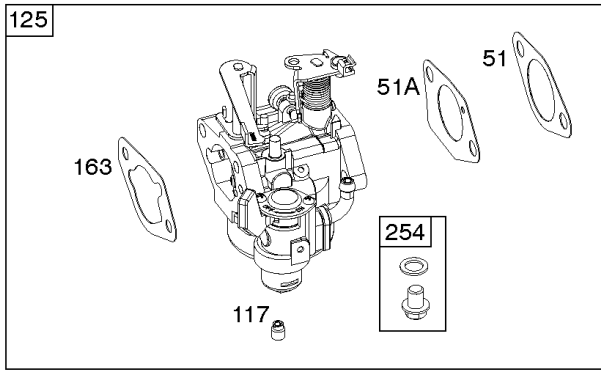
Mfg. No: 25T162-0001-01



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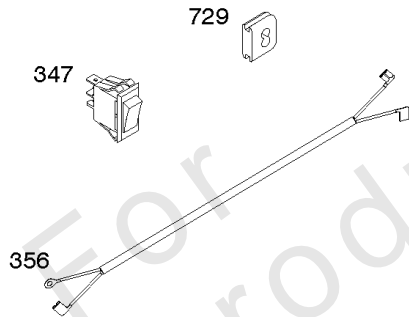
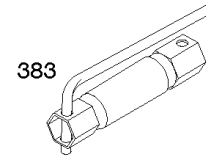
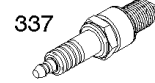
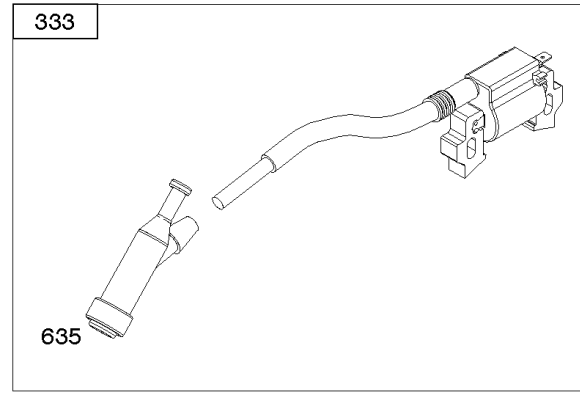
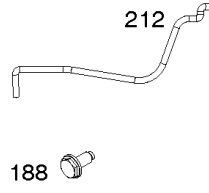
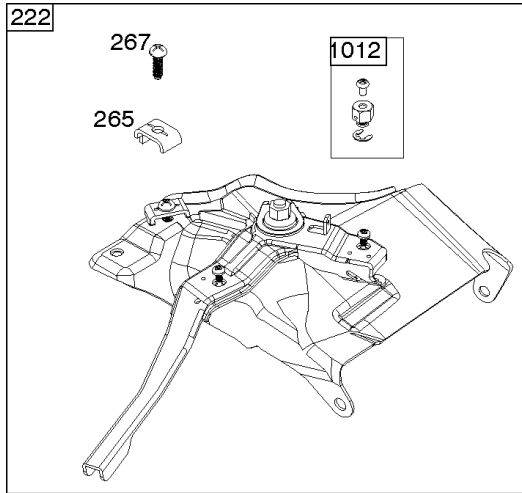


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## Carburetor, Carburetor Overhaul Kit

REF NO	PART NO	QTY	DESCRIPTION
51	797755		GASKET, Intake
51A	797845		GASKET, Intake
53	595680		STUD -(Carburetor)
117	595588		JET, Main -(Standard)
121	595797		KIT, Carburetor Overhaul
122	799961		SPACER, Carburetor
125	595589		CARBURETOR
163	797756		GASKET, Air Cleaner
254	595681		DRAIN, Carburetor Bowl
654	595749		NUT -(Carburetor)

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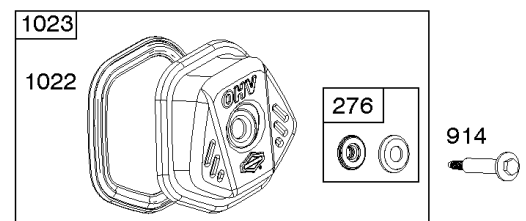
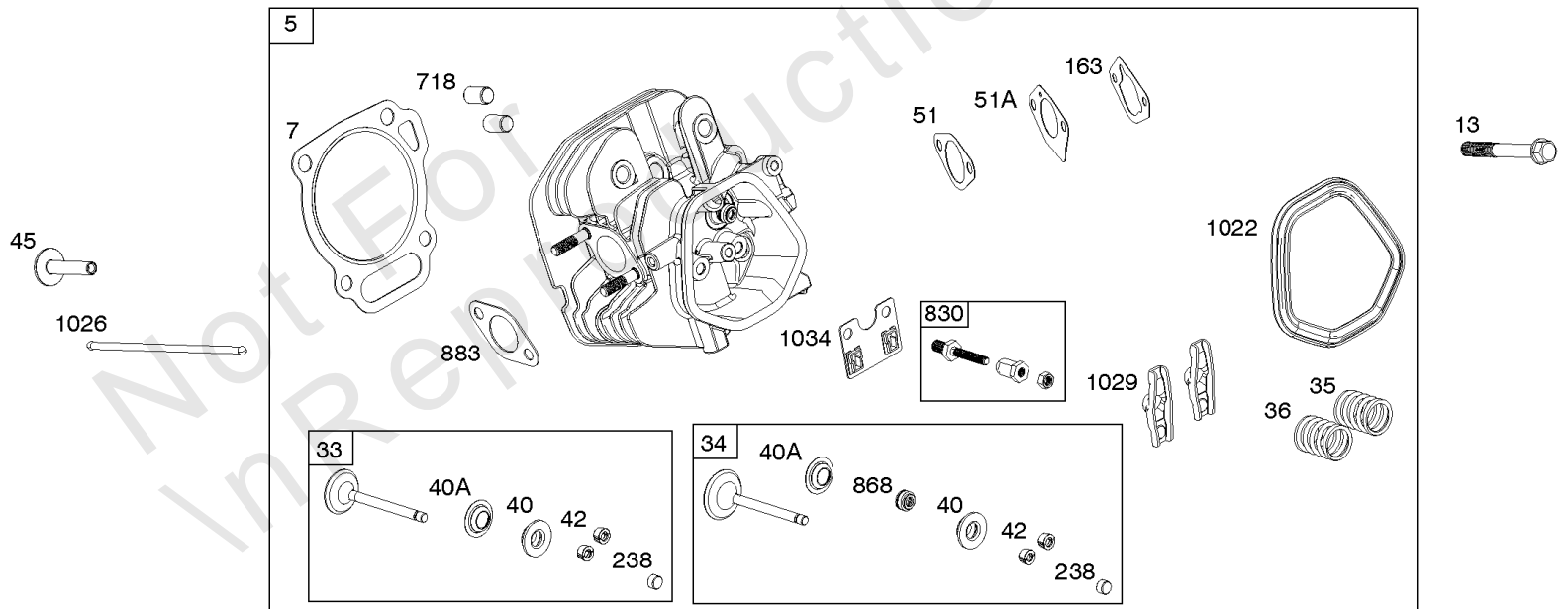
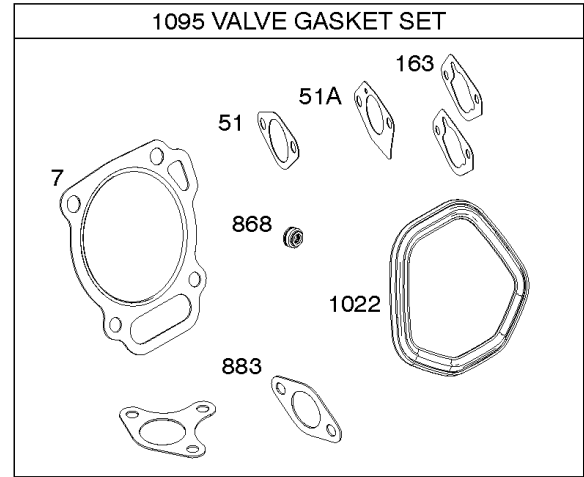
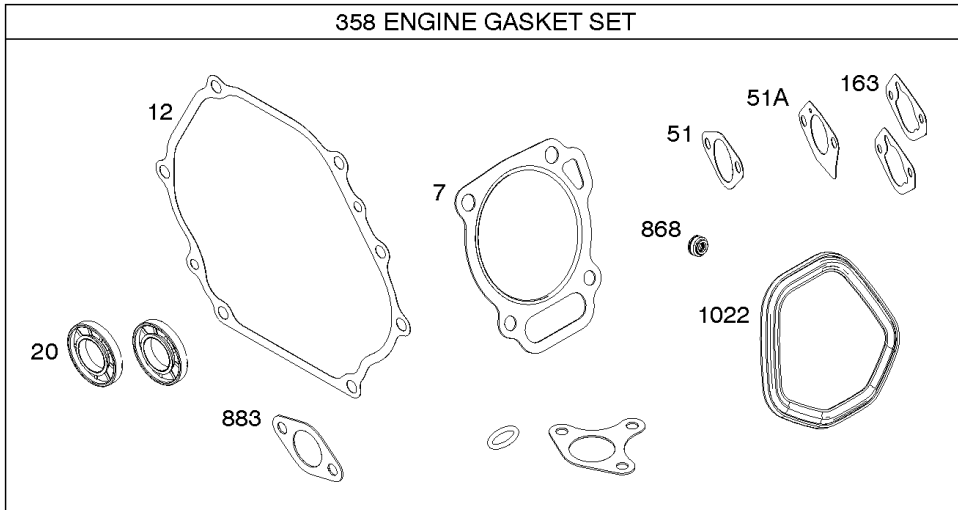


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## Controls, Spark Plug, Armature

REF NO	PART NO	QTY	DESCRIPTION
188	798976		SCREW -(Control Bracket)
212	595592		LINK, Throttle
222	595593		BRACKET, Control
265	595788		CLAMP, Casing
267	595787		SCREW -(Casing Clamp)
333	595827		ARMATURE, Magneto
334	797655		SCREW -(Magneto Armature)
337	798615		PLUG, Spark
347	797340		SWITCH, Rocker
356	595739		WIRE, Stop
383	19576S		WRENCH, Spark Plug
635	797658		BOOT, Spark Plug
729	797750		CLIP, Wire
1012	595789		RETAINER, Link

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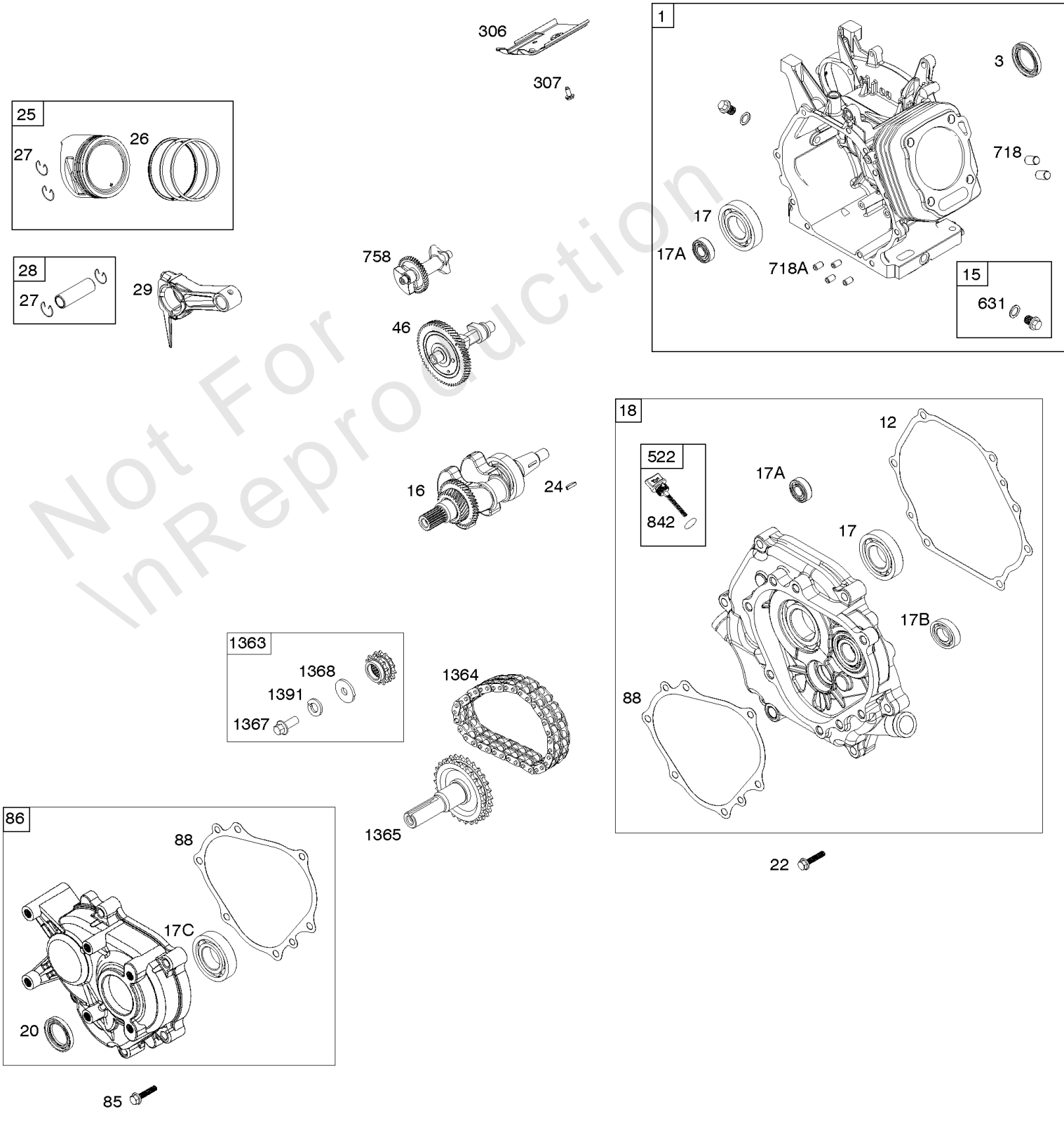
## Cylinder Head, Engine Gasket Set

REF NO	PART NO	QTY	DESCRIPTION
3	591793		SEAL, Oil -(Magneto Side)
5	595796		HEAD, Cylinder
7	799534		GASKET, Cylinder Head
12	797789		GASKET, Crankcase
13	595579		SCREW -(Cylinder Head)
20	797766		SEAL, Oil -(PTO Side)
33	797778		VALVE, Exhaust
34	797777		VALVE, Intake
35	797780		SPRING, Valve -(Intake)
36	797780		SPRING, Valve -(Exhaust)
40	797781		RETAINER, Valve
40A	797782		RETAINER, Valve
42	797783		KEEPER, Valve
45	797786		TAPPET, Valve
51	797755		GASKET, Intake
51A	797845		GASKET, Intake
163	797756		GASKET, Air Cleaner
238	797784		CAP, Valve
276	595794		WASHER, Sealing
358	799952		GASKET SET, Engine
718	797792		PIN, Locating -(Cylinder Head)
830	591088		STUD, Rocker Arm
868	797854		SEAL, Valve
883	797770		GASKET, Exhaust
914	595605		SCREW -(Rocker Cover)
1022	797846		GASKET, Rocker Cover
1023	595629		COVER, Rocker
1026	799966		ROD, Push
1029	591087		ARM, Rocker
1034	797787		GUIDE, Push Rod
1095	799953		GASKET SET, Valve

1036 EMISSIONS LABEL

1319 WARNING LABEL

1319A WARNING LABEL



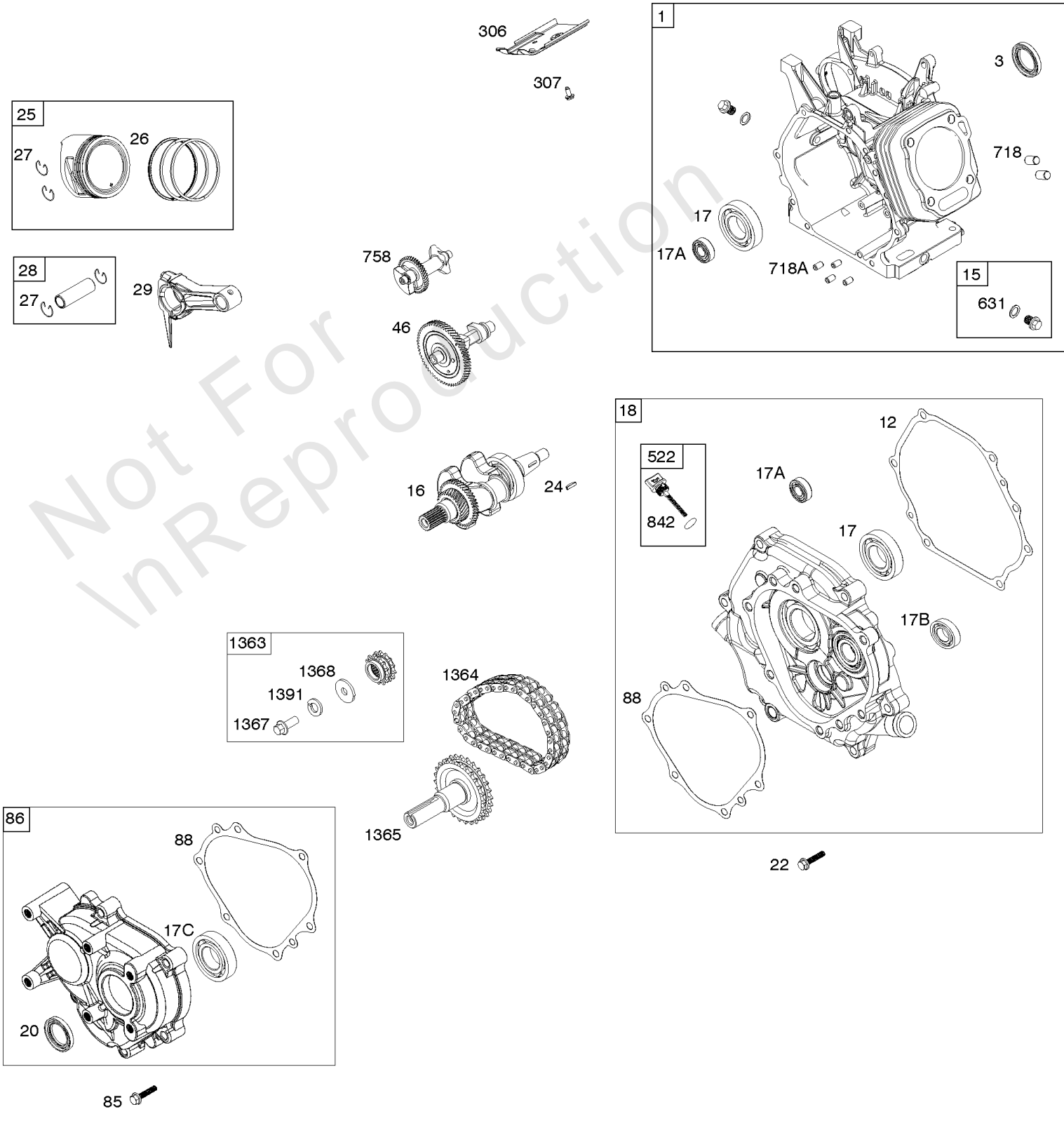
## Cylinder, Crankcase Cover, Piston & Rings

REF NO	PART NO	QTY	DESCRIPTION
1	595578		CYLINDER ASSEMBLY
3	591793		SEAL, Oil -(Magneto Side)
12	797789		GASKET, Crankcase
15	595580		PLUG, Oil Drain
16	595581		CRANKSHAFT
17	797765		BEARING, Ball -(Crankshaft)
17A	595582		BEARING, Ball -(Gear Reduction Sprocket)
17C	591792		BEARING, Ball -(Gear Reduction Sprocket)
17B	797764		BEARING, Ball -(Counterweight)
18	595583		COVER, Crankcase
20	797766		SEAL, Oil -(PTO Side)
22	595584		SCREW -(Crankcase Cover/Sump)
24	797286		KEY, Flywheel
25	799536		PISTON ASSEMBLY -(.010 Oversize)
25	799537		PISTON ASSEMBLY -(.020 Oversize)
25	799535		PISTON ASSEMBLY
26	799540		SET, Ring -(.020 Oversize)
26	799538		SET, Ring
26	799539		SET, Ring -(.010 Oversize)
27	797803		LOCK, Piston Pin
28	797799		PIN, Piston
29	797804		ROD, Connecting
46	595683		CAMSHAFT
85	595585		SCREW -(Gear Cover)
86	595586		COVER, Gear
88	595587		GASKET, Gear Cover/Housing
306	595595		SHIELD, Cylinder
307	798976		SCREW -(Cylinder Shield)
522	799941		PLUG, Dipstick/Fill
631	797794		WASHER -(Oil Drain Plug)
718	797792		PIN, Locating -(Cylinder Head)
718A	797761		PIN, Locating -(Crankcase Cover)
758	797852		COUNTERWEIGHT
842	797327		SEAL, O-Ring -(Dipstick Tube)
1036	-----		Label-Emissions
1319	794467		LABEL, Warning
1319A	797669		LABEL, Warning
1363	595607		SPROCKET, Gear Reduction
1364	595608		CHAIN, Gear Reduction

1036 EMISSIONS LABEL

1319 WARNING LABEL

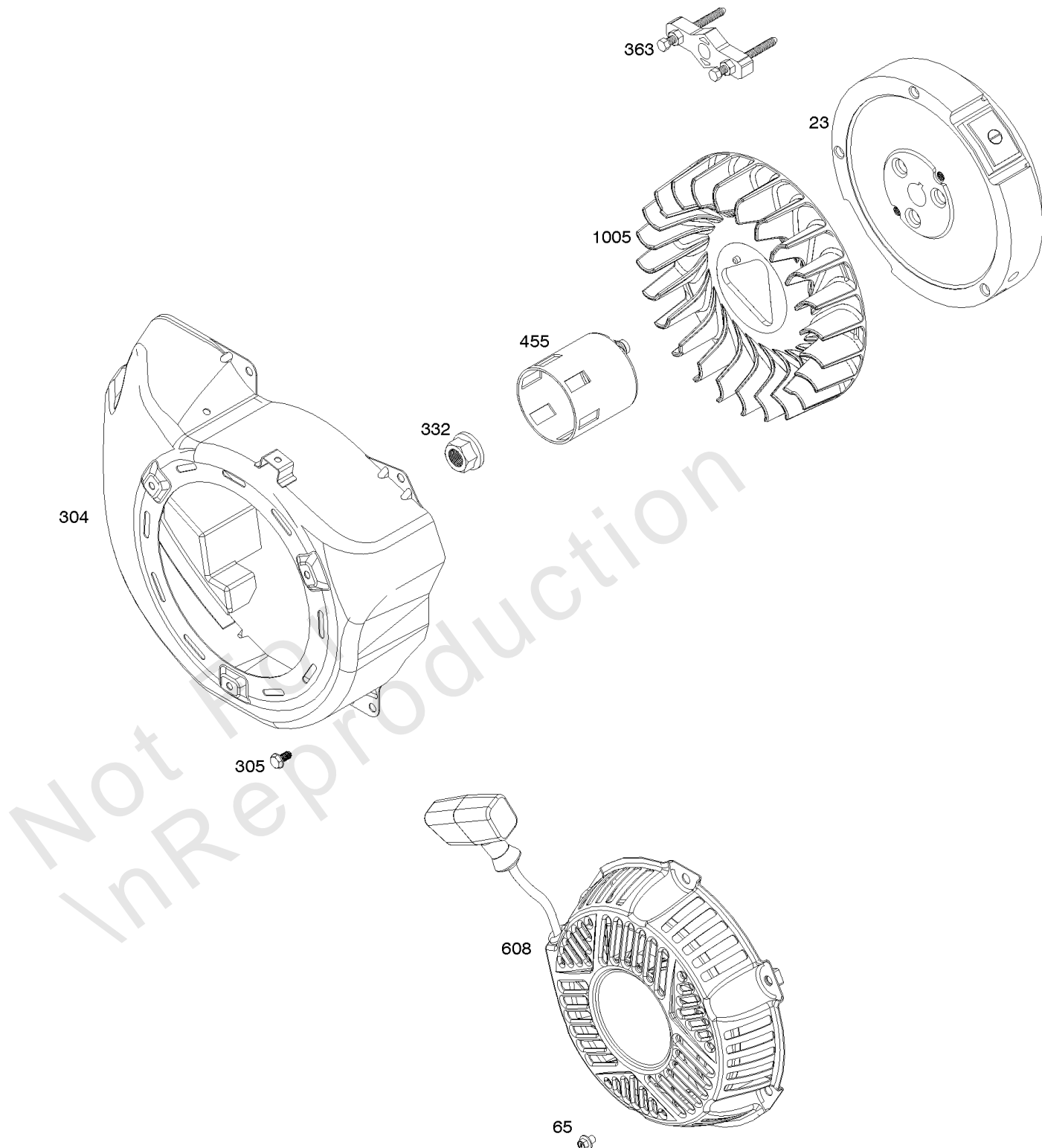
1319A WARNING LABEL



## *Cylinder, Crankcase Cover, Piston & Rings*

REF NO	PART NO	QTY	DESCRIPTION
1365	595609		SHAFT, Output Gear Reduction
1367	595610		SCREW -(Gear Reduction Sprocket)
1368	595611		WASHER -(Gear Reduction Sprocket)
1391	595612		WASHER -(Drive Gear)

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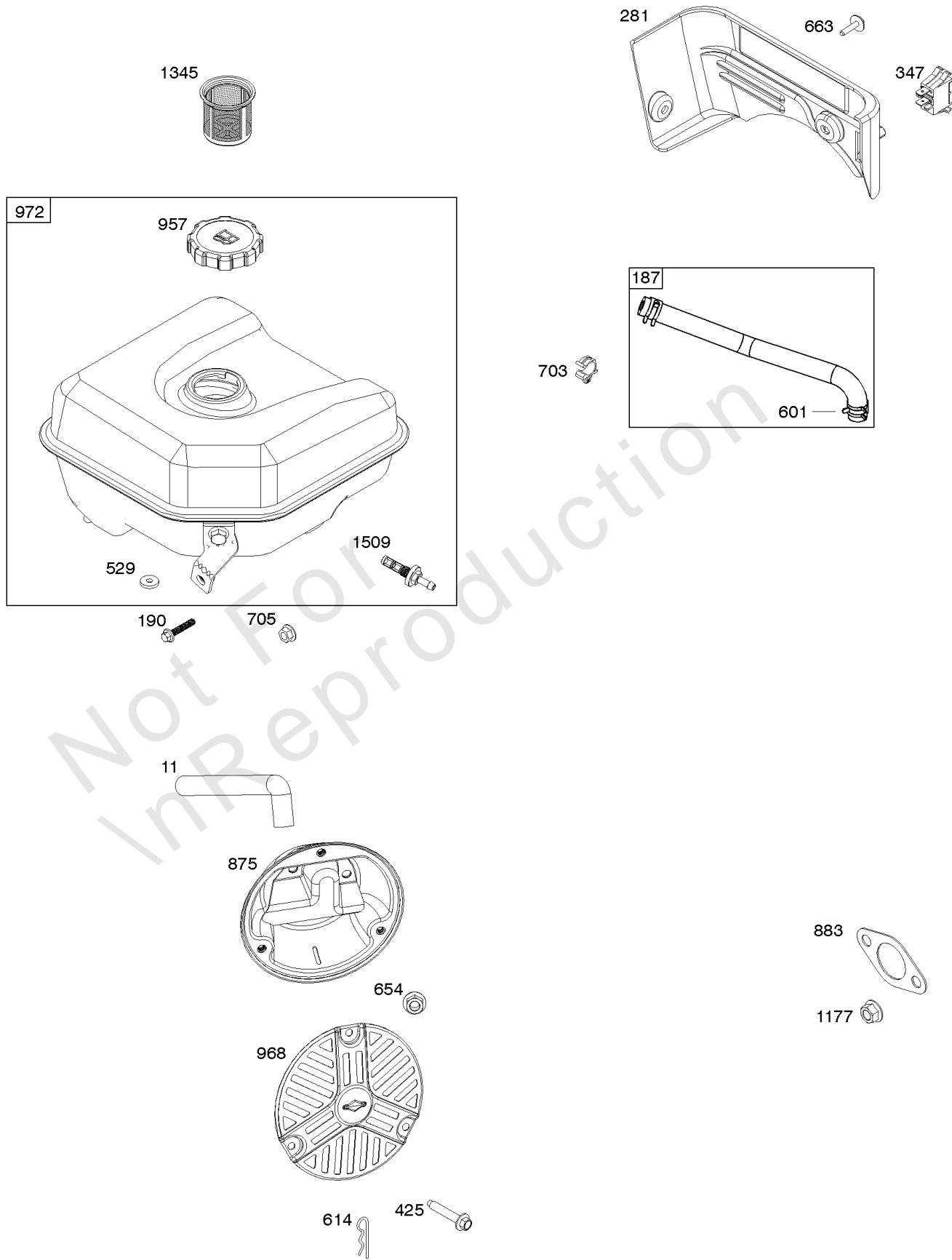


## *Flywheel, Rewind, Blower Housing*

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REF NO	PART NO	QTY	DESCRIPTION
23	595694		FLYWHEEL
65	595743		SCREW -(Rewind Starter)
304	595828		HOUSING, Blower
305	798976		SCREW -(Blower Housing)
332	797811		NUT -(Flywheel)
363	19203		PULLER, Flywheel
455	797746		CUP, Flywheel
608	595829		STARTER, Rewind
1005	797748		FAN, Flywheel

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## Fuel Tank, Trim Panel, Air Cleaner

REF NO	PART NO	QTY	DESCRIPTION
11	797768		TUBE, Breather
187	595725		LINE, Fuel
190	595591		SCREW -(Fuel Tank)
281	596104		PANEL, Control
347	797340		SWITCH, Rocker
425	595709		SCREW -(Air Cleaner Cover)
529	799933		GROMMET
601	791850		CLAMP, Hose
614	595750		PIN, Cotter
654	595749		NUT -(Carburetor)
663	798976		SCREW -(Control Panel)
703	590967		CLIP
705	595734		NUT -(Fuel Tank)
875	595604		BASE, Air Cleaner
883	797770		GASKET, Exhaust
957	595747		CAP, Fuel Tank
968	595696		COVER, Air Cleaner
972	595626		TANK, Fuel
1177	595734		NUT -(Muffler)
1345	792917		FILTER, Filler Neck
1509	797346		OUTLET, Tank

## Replacement Engine

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REF NO	PART NO	QTY	DESCRIPTION
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